

**Medium impact HIPS POLYREX® PH-60**

Product Description: Medium impact

Properties	ISO Test Method	Test Condition	Unit	PH-60
Melt Flow Index	1133	200°C×5KG	ml/10 min	5.5
Mass Density	1183	23 °C	g/cm <sup>3</sup>	1.05
Tensile Strength	527	50 mm/min, yield	MPa	27
		50 mm/min, break	MPa	27
Tensile Elongation	527	50 mm/min	%	60
Flexural Strength	178	2 mm/min	MPa	40
Flexural Modulus		2 mm/min	GPa	1.6
Izod Impact Strength	180/1A	23 °C Notched	KJ/m <sup>2</sup>	7
		-30 °C Notched	KJ/m <sup>2</sup>	3.9
Charpy Impact Strength	179	23 °C Notched	KJ/m <sup>2</sup>	8
		-30 °C Notched	KJ/m <sup>2</sup>	4.4
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	100
		5 Kg,50 °C/hr	°C	92
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	78
		1.8 MPa Annealed	°C	94
Coefficient of Linear Thermal Expansion	11359	-	-	4~6x10 <sup>-5</sup>
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>PS-HI<